



AUS-SPEC

Infrastructure Specifications

1192 Signposting

1192 SIGNPOSTING

IMPORTANT: This document has been adapted from the NATSPEC suite of specification templates for use in the Cessnock City Council area by both Council and industry. NATSPEC regularly updates the base templates (currently in April and October each year), and Council may incorporate changes into its version of AUS-SPEC from time to time. To assist in highlighting any changes made by Council to the NATSPEC templates, the following conventions are used.

- See ANNEXURE M at the end of this document which contains (where practical) Cessnock City Council customisations (also known as 'office master' text). References to the Annexure are to also be inserted at relevant clauses in the main body of the document.
- Where content is added to the main body of the document, it is to be shown **in brown text like this**.
- Where content is deleted or excluded from the main body of the document, it is to be shown ~~struck through like this~~. Such clauses are to have no effect.

Where there is a conflict between main body text and Cessnock City Council specific clauses, Council's specific clauses shall prevail.

1 GENERAL

1.1 RESPONSIBILITIES

General

Requirement: Provide signs and support structures for regulatory, warning and guide signs, and proprietary street name and community facility name signs, as documented.

1.2 CROSS REFERENCES

General

Requirement: This worksection is not a self-contained specification. In addition to the requirements of this worksection, conform to the following:

- *0136 General requirements (Construction)*.
- *0152 Schedule of rates (Construction)*.
- *0161 Quality management (Construction)*.
- *0319 Auxiliary concrete works*.
- *1101 Traffic management*.
- **Cessnock LGA Town Entry Signs**
- **Wine Country Signage Strategy**
- **Cessnock LGA Signage Strategy**

1.3 STANDARDS

General

~~Speed control signs: To AS 1742.4 (2020).~~

~~Street name and community facility name signs: To AS 1742.5 (2017).~~

Traffic Control Devices: To AS1742

Road signs: To AS 1743 (2018).

Letters and numerals for road signs: To AS 1744 (2015).

Wayfinding signs for access and mobility: To AS 1428.4.2 (2018).

1.4 SUBMISSIONS

Execution details

Sign support structures: Submit proposed fabrication details.

Sign location outside clear zone: See Clause M3

Submission time: 2 weeks before fabrication.

Products and materials

Sign details: Submit details of sign materials and sign attachment systems before start of sign manufacture.

Evidence of conformance: Submit evidence that proposed materials and parts conform to the requirements of this worksection:

- Regulatory, warning and guide signs.
- Sign support structures.
- Steel reinforcement cages for sign support structures.

Retroreflective material for background and legend : Submit details of materials and evidence that materials for background and legend are compatible in application and durability.

Suppliers

Requirement: Submit details of the following:

- Name and details of proposed regulatory, warning and guide signs supplier.
- Name and details of proposed support structure supplier.
- Evidence of competency from these suppliers to carry out the work in conformance with this worksection.

Submission time: 1 week before engaging supplier.

Tests

Results: Submit results of testing to **ANNEXURE – MAXIMUM LOT SIZE AND MINIMUM TEST FREQUENCIES.**

1.5 INSPECTIONS**Notice**

General: Give notice so that inspection may be made of the following:

- Pre-delivery inspection: Completed fabrication of purpose-designed sign structures.
- Existing underground services: Protection of services before constructing sign structure footings.
- Clearing: Completed vegetation clearance after setting out.
- Set-out: Completed sign support structure set-out before placing footings.
- Excavation: Completed excavation before placing sign structure footings.
- Steel reinforcement: Reinforcement in place before placing concrete of sign structure footings.
- Sign damage: Completed sign damage repairs.
- Adjustment of existing signs: Completed adjustments, relocation or replacement of signs and/or support structures.

2 MATERIALS**2.1 GENERAL****Storage and handling**

Sign support structures and reinforcement cages: Store until required to be incorporated into the Works.

Completed reinforcement cages: Store under a waterproof shelter, supported above the ground. Protect from exposure damage and deterioration.

2.2 STREET AND COMMUNITY FACILITY NAME SIGNS**Standards**

Road name assignment: To AS/NZS 4819 (2011).

Proprietary sign requirements

Manufacture and installation: To AS 1742.5 (2017) and the **Proprietary sign requirements schedule.**

Signage system

Local authority requirements: Conform to the following:

- Council's signage system **technical manual.**
- ~~Incorporate Council's supplied logo.~~

2.3 REGULATORY, WARNING AND GUIDE SIGNS

Standards

Sign and legend dimensions and details: To AS 1743 (2018).

Sign blanks

Aluminium quality: Free of cracks, tears and other surface blemishes, and with true and smooth edges.

Aluminium sheet alloy thickness: 1.6 mm.

Type and temper: Type 5251 or Type 5052 and Temper H38 or Temper H36 to AS 1743 (2018).

Sign blank tolerance: ± 1.5 mm of the documented dimensions.

Finished sign: Flat, within a maximum allowable bow of 0.5% of the maximum dimension of the sign blank in any direction.

One piece blanks: Provide one piece sign blanks unless sign size is larger than one full sheet of aluminium.

Multipiece sign: Construct as follows:

- Minimise the number of sheets, butt sheets together with 1 mm maximum gap at any point along the joint.
- Cover the full length of all joints with a 50 mm wide minimum backing strip of the same material and colour as that used for the sign blank.
- Fix the backing strip to each sheet with rivets, coloured to match, at 200 mm maximum spacing.

Aluminium extrusion as backing strips: The aluminium extrusion used for mounting may be used as the backing strip for horizontal joints if it conforms to the spacing requirements.

Face treatment: Chemically clean and etch or mechanically abrade the face of each sign blank. If sign blank is to receive a paint background, spray paint face with a compatible primer.

Back treatment: Uncoat the back of each sign blank and render the surface finish dull and non-reflective by mechanical or chemical means. Make sure surface is free of scratches and blemishes.

Mounting: Supply the signs with square holes or aluminium extrusion backing for mounting at the documented spacings.

Aluminium extrusion backing

Design section: Include special aluminium extruded sections for mounting, as documented.

Aluminium type: 6063-T5 to AS/NZS 1866 (1997).

Fixing: Fix aluminium extrusion at the documented spacings. Fix to sign blank with matching colour rivets at 200 mm maximum spacings.

Rivets

Type: With domed head, aluminium alloy shank with a steel mandrel which is discarded after securing the rivet.

Colour matching: If coating thickness does not restrict insertion of shank into the standard drilled hole for that rivet, paint head and shank with alkyd enamel over an etch primer before insertion.

Retroreflective material for background and legend

Retroreflective material: Class 2 materials to AS 1906.1 (2017).

Material colours: To AS 1743 (2018).

Application: Apply retroreflective material to the sign blank to the manufacturer's recommendations so that it adheres completely, without bubbles, cracks or blemishes.

Non-reflective background material – background paint

Paint properties: High adhesion, abrasion resistance, resistance to weathering and colourfastness under varying conditions of exposure, and compatible with etched primer used on sign blank.

Paint system:

- Standard: To AS/NZS 2311 (2017) clause 5.2.3(b).
- Primer: One coat of two-pack epoxy.
- Finishing coats: Two coats of two-pack polyurethane (B20) or acrylic polyurethane (B44).

Paint application: Use conventional compressed air spray application to give a uniform cover, free of blemishes.

Minimum dry film thickness: 38 μ m when tested to AS 1580.108.2 (2004).

Colours: To AS 1743 (2018) from one of the following AS 2700 (2011) colours:

- Red: R13 Signal Red.
- Yellow: Y15 Sunflower.
- Brown: X65 Dark Brown.
- Blue: B23 Bright Blue.
- Standard green: G12 Holly Green.
- Freeway green: G13 Emerald.

Background colours: From one of the following AS 2700 (2011) colours:

- White: N14 White, gloss.
- Green: G61 Dark Green, matt.
- Brown: X65 Dark Brown, matt.
- Grey: N64 Dark Grey, matt.

Colorimetric data: To AS 2700 (2011) Table 1.

Gloss levels:

- Matt coatings: 12% to 15% of gloss as determined by AS/NZS 1580.602.2 (1995), using a reflector geometry of 85°.
- Gloss coatings: 85% to 95% of gloss as determined by AS/NZS 1580.602.2 (1995), using a reflector geometry of 20°.

Non-reflective background material – background sheet material

Material properties: Adhesive cast vinyl sheet material of uniform density, compatible with the legend material in application and durability.

Alternative background material: Equivalent approved material may be used in place of background paint.

Colours and gloss: Uniform colour and gloss levels, conforming to **Non-reflective background material – background paint**.

Application: Apply sheet material to sign blank to the manufacturer's recommendations so that it adheres completely, without bubbles, cracks or blemishes.

Non-reflective material for legend – legend screening ink

Ink properties: Full gloss, non-fade, non-bleed and scratch resistant high quality screening ink, compatible with the material to which it is applied.

Durability: At least equal to the material to which the ink is applied.

Application: Apply screening ink legends to background material to the manufacturer's recommendations.

Non-reflective material for legend – legend sheet material

Material properties: Adhesive cast vinyl sheet material of uniform density, compatible with the background material in application and durability.

Alternative sheet material: Equivalent approved material can be provided in place of screening ink.

Application: Apply sheet material legends to background material to the manufacturer's recommendations so that it adheres completely, without bubbles, cracks or blemishes.

Non-reflective material for legend – colours and finish

Requirement: To **Non-reflective background material – background paint** with additional colours conforming to AS 2700 (2011).

Reference markings – identification codes

Code requirement: Clearly and permanently stamp or engrave all warning, regulatory and guide signs with an identification coding. Do not damage the front face.

Code cipher height: 6 to 10 mm.

Code location: At the bottom left hand corner of rectangular signs and on or below the horizontal centreline, to the left hand edge of other shaped signs, on the rear face of the sign.

Information required: Show the following coding information:

- Sign reference number.
- Manufacturer's name.

- Month and year of manufacture.
- Manufacturer and class of retroreflective material.

Proprietary signs: Reference markings are not required for proprietary street name or community facility name signs.

Protection of signs

Protection: Protect signs from damage during storage and transportation to site.

2.4 SIGN SUPPORT STRUCTURES

General

Requirement: Fabricate components and provide materials, sign support structure protection, anchor bolt assemblies, and footing reinforcement cages, as documented.

Support structure type: Use one of the following, as documented:

- Standard round galvanized steel posts with 50, 65 or 80 mm nominal bore, fitted with a cap for waterproofing.
- Purpose-designed steel structures manufactured to AS 4100 (2020).

Fabrication

Purpose-designed steel structures: Fabricate from steel sections which conform to AS/NZS 1163 (2016), AS/NZS 3678 (2016), AS/NZS 3679.1 (2016) and Austroads ATS 5410 (2022).

Aluminium components for support structures: Fabricate to Austroads ATS 5430 (2022).

Splices: Provide full penetration butt weld splices conforming to the following:

- Maximum splice number: One splice per member.
- Welding: As documented and to AS/NZS 1554.1 (2014) as follows:
 - . Sign structure welds: Category SP.
 - . Anchor bolt assemblies: Category GP.

Anchor bolts: Fabricate anchor bolt assemblies for purpose-designed structures, as documented.

Steelwork finish: Free from pitting, sharp corners and projections. Remove mill scale, loose rust and foreign particles by blast cleaning.

Protective treatment - galvanizing

Preparation for galvanizing: Conform to the following:

- Chemical clean: To AS 1627.1 (2003).
- Abrasive blast cleaning: To AS 1627.4 (2005).
- Grade: Sa 2½ to AS 1627.9 (2002).

Standard galvanized steel posts: Electrogalvanize.

All other steel components: Including for brackets and anchor bolt assemblies. Hot-dip galvanize after fabrication processes are completed. Hot-dip galvanizing: To AS/NZS 4680 (2006) to provide a bright finished surface free from white rust and stains with average minimum coating thickness of 85 µm.

- Bolts and nuts: To AS/NZS 1214 (2016).

Splices in galvanized posts: Paint with an organic zinc-rich primer or inorganic zinc silicate paint conforming to AS/NZS 4680 (2006) clause 8.

Attachment of signs – typical systems

Posts and other components: Provide with the required sign attachment holes or fittings to suit the typical attachment systems as documented.

Sign panels: Attach to each supporting member at each extrusion section or bolt hole in the sign panel.

2.5 FOOTINGS

Concrete

Concrete, reinforcement and formwork: To *0319 Auxiliary concrete works* and the requirements of the signpost manufacturer.

Cementitious mortars and grouts: To Austroads ATS 5316 (2023).

Concrete sign support structure footings:

- Minimum compressive strength:

- . Pipe support footings: 20 MPa at 28 days.
- . Purpose-designed support footings: 32 MPa at 28 days.
- Slump: 60 mm.

Anchor bolts

Bonded anchors: To Austroads ATS 5860 (2023).

Welding: To AS/NZS 1554.1 (2014) Category GP.

Anchor bolt assemblies: Hot-dip galvanize after fabrication to AS/NZS 4680 (2006) with minimum 100 µm thickness and a bright finished appearance free from all galvanizing defects.

Treatment before galvanizing: To AS 1627.1 (2003) and AS 1627.4 (2005) (class 2.5 Blast).

Galvanized bolts, nuts and washers: To AS/NZS 1214 (2016).

2.6 OFF-SITE REQUIREMENTS FOR SIGN STRUCTURES

Manufacturer's identification

Purpose-designed structure: For each structure, provide clear identification marking on the post column 1 m above the base plate, outreach arm, and sign support vertical.

Identification information: Show the following:

- Sign reference number.
- Manufacturer's name.
- Month and year of manufacture.
- Drawing number.

Marking: Legible, durable and applied by etching, stamping, engraving or welding.

Pre-delivery inspection certificate

Sign structure conformance: Do not install signs until a certificate listing particulars of the items inspected, verifying conformance, has been issued.

Non-conformance: Rectify non-conforming items included in the certificate.

2.7 TESTING

Quality

Requirement: Test for all characteristics in conformance with **ANNEXURE - MAXIMUM LOT SIZES AND MINIMUM TEST FREQUENCIES**.

Quality verification: If material/product quality verification can be obtained from the supplier, documented tests need not be repeated.

3 EXECUTION

3.1 GENERAL

Provision for traffic

Minimise delays: Organise the work to avoid or minimise delays and inconvenience to vehicular and pedestrian traffic.

Premature sign exposure

Wrap sign: Where a sign is erected before it is intended for use by traffic and is visible to traffic, completely and securely wrap the face of the sign in porous cloth sheeting or other approved opaque covering material until the sign is operational.

Temporary signs

Requirement: Install signs for the control of traffic nominated in the *1101 Traffic management* worksection.

3.2 ESTABLISHMENT

Existing underground services

Services laid in close proximity to the signs: Locate and protect services from damage before placing footings and erecting signs.

Alignment

Angle of placement: Align signs in conformance with the following:

- Generally: At right angle to the direction of traffic they are intended to serve $\pm 5^\circ$.

- On curved alignments: Determine angle of placement by the course of approaching traffic rather than the orientation of the road at the point where the sign is located.

Set-out

Setting out: Set-out the work so that all signs and support structures are placed as documented.

Clearing

Clearing vegetation: Following set-out approval and advice from Council's Tree Preservation Officer, clear and remove any tree and undergrowth within 3 m of the sign support structure or along a driver's line of sight to the front of the sign.

3.3 SIGN STRUCTURE FOOTINGS**Construction**

Requirement: Construct footings for simple pipe support or for each post of a purpose-designed sign support structure, as documented.

Excavation

Excavation and disposal: Neatly excavate footings to the documented depth and width. Do not excavate by machine within 1 m of existing underground services. Dispose of the excavation material from the site using approved methods.

Anchor bolt assemblies

Requirement: Provide in conformance with the following:

- Accurately place and provide firm support.
- With levelling nuts under the sign structure base plates to allow adjustment of structure after installation.
- Protect all exposed bolt threads from damage or adhesion of concrete during footing construction.

Steel reinforcement

Requirement: Place reinforcement as documented and to requirements of *0319 Auxiliary concrete works*.

Concrete supply, placement and testing

Requirement: To *0319 Auxiliary concrete works*.

3.4 ERECTION**Sign installation**

Position and support: Accurately position and support all components during erection.

Top of post level: Conform to the following:

- Extend each pipe support post beyond the upper extrusion section or bolt holes on the sign panels to allow attachment of the signs.
- Finish the top of each post below the top edge of the sign panel.
- Multi-post installations: Finish the tops of the posts at the same level, unless required otherwise for the sign shape or sign panel arrangement.

Sign damage

Protection during erection: Support and brace sign panels and protect the sign face from damage.

Signs damaged during erection: Repair to a standard equivalent to the original sign or replace sign.

Repair of damaged galvanized coatings: Conform to the following:

- Scratched and slightly damaged purpose-designed support structures: For areas less than 2500 mm² on any one structure, repair with an organic zinc-rich primer or inorganic zinc silicate paint to AS/NZS 4680 (2006) clause 8.
- Totally-damaged coating: For areas exceeding 2500 mm², regalvanize.

3.5 EXISTING SIGNS AND SUPPORT STRUCTURES**Adjustment of existing signs**

Requirement: If required, carry out the following as documented:

- Adjust sign panel and/or sign support structures.
- Dismantle signs and sign support structures.
- Relocate or replace sign support structures, including removing and providing footings and re-erection of signs.

3.6 SIGN STRUCTURE WARRANTY

Sign face material warranty table

Sign face material	Warranty from date of manufacture (years)	Sign face photometric value (% of new value retained ^a)
Class 1X	10	80
Class 1X (white with EC ^b overlay film)	12	80
Class 1X	10	80
Class 1X	3	80
Class 1X	10	80
Class 1	12	80
Class 1 (white with EC ^b overlay film)	12	80
Class 1 screen printed	10	80
Class 2	7	50
Class 2 screen printed or white with EC ^b overlay film	7	50
Non-reflective ^c (sheeting or coating)	7	Not applicable
VHB joining strip	12	Not applicable
a. To AS 1906.1 (2017). b. EC = electronic cuttable. c. Includes non-reflective parking signs.		

Sign structure

Manufacturer and materials Warranty period: Equal to that warranted for the sign face material.

Contractor's Defects Liability Period: as specified in Council's Development Engineering Handbook.

Warranty provisions: Cover the following in event of structure failure or defect:

- Remove any sign structure which has failed in service or is found defective.
- Rectify defect and re-erect the repaired/replaced unit at the original location.
- Process and return defective structures within 30 calendar days from the date of defect notification.

Warranty provision exclusions: Any structure which has failed as a result of a traffic accident, abuse or act of vandalism caused by a third party after delivery to the site.

Date of dispatch mark: To facilitate checking of warranty claims, legibly stamp, etch or engrave the date of manufacture on all separate items of the sign structure.

3.7 TESTING

Quality

Requirement: Test for all characteristics in conformance with **ANNEXURE - MAXIMUM LOT SIZES AND MINIMUM TEST FREQUENCIES**.

4 ANNEXURE A

4.1 ANNEXURE – PROPRIETARY SIGN REQUIREMENTS SCHEDULE

	A	B	C
Material: Legend			
Material: Background			
Colour: Legend			
Colour: Background			
Lettering and numerals: Font type			
Lettering and numerals: Font height			

A, B, C: These designate each instance or type or location of the item scheduled. Edit to align with the project's codes or tags. Edit codes in the **Schedule** to match those on drawings.

4.2 ANNEXURE – SUMMARY OF HOLD AND WITNESS POINTS

For private developments, certain Hold and Witness Points where specifically noted below require representatives of both the Superintendent and the Principal Certifier (e.g. Council) to authorise release.

Clause and description	Type	Submission/Inspection details	Submission/Notice times	Process held
SUBMISSIONS, Products and materials Sign details	H	Details of sign manufacturer, materials and attachment system.	2 weeks before fabrication	Sign fabrication
SUBMISSIONS, Products and materials Regulatory, warning and guide signs	H	Evidence that sign materials and parts conform to this worksection.	1 week before ordering	Sign fabrication
SUBMISSIONS, Products and materials Retroreflective material for background and legend	H	Details of materials and evidence that materials for background and legend are compatible.	1 week before ordering	Sign fabrication
SUBMISSIONS, Products and materials Sign support structure	H	Evidence that materials and parts conform to this worksection.	1 week before ordering	Sign support structure fabrication
SUBMISSIONS, Products and materials Steel reinforcement cages for sign support structures	H	Evidence that materials conform to this worksection.	1 week before fabrication	Sign support structure fabrication
INSPECTIONS, Notice Pre-delivery inspection	H	Fabricated purpose-designed sign structures.	2 days after fabrication	Sign structure delivery to site
INSPECTIONS, Notice Existing underground services	H	Services protection.	1 week before sign erection	Sign structure footing placement
INSPECTIONS, Notice Clearing	W	Cleared vegetation.	1 day after clearing	-
INSPECTIONS, Notice Set-out	H	Sign support structure set-out.	1 week before sign erection	Footing placement
INSPECTIONS, Notice Excavation	W	Completed excavation for footings.	1 day before placing footings	-
INSPECTIONS, Notice Steel reinforcement	W – Superintendent and Principal Certifier	Footings steel reinforcement in place.	1 day before placing	-
INSPECTIONS, Notice Sign damage	W	Repaired sign damage.	3 days before inspection	-
INSPECTIONS, Notice	W	Adjusted, relocated or	3 days before	-

Clause and description	Type	Submission/Inspection details	Submission/Notice times	Process held
Adjustment of existing signs		replaced signs.	inspection	
Note: H = Hold point, W = Witness point				

4.3 ANNEXURE – MAXIMUM LOT SIZES AND MINIMUM TEST FREQUENCIES

Activity	Key quality verification requirements	Maximum lot size	Minimum test frequency	Test method
Materials supply	Material quality – supplier's documentary evidence of:			
	Sign blanks	1 contract	1 per contract, or change in material	AS 1743 (2018)
	-Aluminium extrusion backing	1 contract	1 per contract, or change in material	AS/NZS 1866 (1997)
	-Retroreflective material	1 contract	1 per contract, or change in material	AS 1743 (2018)
	-Non-reflective paint	1 contract	1 per contract, or change in material	AS/NZS 2311 (2017)
	-Non-reflective sheet material	1 contract	1 per contract, or change in material	N.A.
	-Steel sign support structures	1 contract	1 per contract, or change in material	To SIGN SUPPORT STRUCTURES
	-Grade	1 contract	1 per contract, or change in material	AS 1627.9 (2002)
	-Protective treatment	1 contract	1 per contract, or change in material	AS/NZS 4680 (2006) and AS/NZS 1214 (2016)

4.4 ANNEXURE – PAY ITEMS

This Annexure applies to Council projects. For private development works use of this schedule is optional, at the Superintendent's discretion.

Pay items	Unit of measurement	Schedule rate scope
1192.1 Supply and delivery of signs (area less than 1 m²)	Each.	All costs of mounting extrusions, fittings, labelling, packaging and delivery to site.
1192.2 Supply and delivery of signs (area between 1 m² and 3 m²)	Each.	All costs of mounting extrusions, fittings, labelling, packaging and delivery to site.
1192.3 Supply and delivery of signs (area greater than 3 m²)	m ² of signs supplied.	The total face surface area of each sign supplied. All costs of mounting extrusions, fittings, labelling, packaging and delivery to site.
1192.4 Supply and delivery of sign support structures (standard round galvanized posts)	Each post.	All costs of fabrication, fittings, caps, packaging, storage for up to 2 months.
1192.5 Supply and delivery of sign support structures (purpose-designed)	Each sign support structure. Note: Where a purpose-designed sign support structure consists of more than one post, the unit of measurement (each) to include all posts required for that particular	All costs of fabrication, hot-dip galvanising, fittings, packaging, storage for up to 2 months.

Pay items	Unit of measurement	Schedule rate scope
	sign.	
1192.6 Supply and delivery of anchor bolt assemblies 1192.6(1) Mk 1 1192.6(2) Mk 2 1192.6(3) Mk 3	Each for the anchor bolt assemblies for each individual footing.	All costs of fabrication, hot-dip galvanizing, fittings, packaging, storage for up to 2 months.
1192.7 Supply and delivery of reinforcement cages 1192.7(1) (Size) 1192.7(2) (Size) 1192.7(3) (Size)	Each for the complete reinforcement cage for each individual footing.	All costs of fabrication, packaging, storage for up to 2 months.
1192.8 Erection of sign structures (standard round galvanized posts)	Each post erected.	All costs of clearing, excavation, casting of concrete footings, erection and bracing.
1192.9 Erection of sign structures (purpose-designed)	Each sign support structure erected. Note: Where a purpose-designed sign support structure consists of more than one post and footing, the unit of measurement (each) to include all posts and footings required for that particular sign.	All costs of clearing, excavation, placement of reinforcement cages and anchor bolt assemblies, casting of concrete footings, erection and bracing.
1192.10 Erection of signs (to standard round galvanized posts)	Each sign erected.	All costs of erection and attachment costs and any necessary temporary covering of signs with plastic or other approved opaque covering.
1192.11 Erection of signs (to purpose-designed structures)	m ² of signs erected.	The total face surface area of the signs. All costs of erection and attachment costs and any necessary temporary covering of signs with plastic or other approved opaque covering.
1192.12 Adjustment of existing signs and support structures	m ² of signs adjusted. Note: Separate pay items to be included for each adjustment required to re-erect existing signs and sign support structures and to cover all work required that is not covered by the other pay items under signposting.	The total face surface area of the signs adjusted. All costs of dismantling of signs and sign structure, relocation or replacement of sign structures including excavation, concrete footings, (including placement of reinforcement cages and anchor bolt assemblies where specified) and re-erection of signs including all fittings.
Traffic management		To 1101 <i>Traffic management</i> .

4.5 ANNEXURE - REFERENCED DOCUMENTS

The following documents are incorporated into this worksection by reference:

AS/NZS 1163	2016	Cold-formed structural steel hollow sections
AS/NZS 1214	2016	Hot-dip galvanized coatings on threaded fasteners (ISO metric coarse thread series) (ISO 10684:2004, MOD)
AS 1428		Design for access and mobility
AS 1428.4.2	2018	Means to assist the orientation of people with vision impairment - Wayfinding signs
AS/NZS 1554		Structural steel welding
AS/NZS 1554.1	2014	Welding of steel structures
AS 1580		Paints and related materials - Methods of test
AS 1580.108.2	2004	Dry film thickness - Paint inspection gauge
AS/NZS 1580.602.2	1995	Measurement of specular gloss of non-metallic paint films at 20 degrees, 60 degrees and 85 degrees (ISO 2813:1994)
AS 1627		Metal finishing - Preparation and pretreatment of surfaces
AS 1627.1	2003	Removal of oil, grease and related contamination
AS 1627.4	2005	Abrasive blast cleaning of steel
AS 1627.9	2002	Pictorial surface preparation standards for painting steel surfaces
AS 1742		Manual of uniform traffic control devices
AS 1742.4	2020	Speed controls
AS 1742.5	2017	Street name and community facility name signs
AS 1743	2018	Road signs - Specifications
AS 1744	2015	Standard alphabets for road signs
AS/NZS 1866	1997	Aluminium and aluminium alloys - Extruded rod, bar, solid and hollow shapes
AS 1906		Retroreflective materials and devices for road traffic control purposes
AS 1906.1	2017	Retroreflective sheeting
AS/NZS 2311	2017	Guide to the painting of buildings
AS 2700	2011	Colour standards for general purposes
AS/NZS 3678	2016	Structural steel - Hot-rolled plates, floorplates and slabs
AS/NZS 3679		Structural steel
AS/NZS 3679.1	2016	Hot-rolled bars and sections
AS 4100	2020	Steel structures
AS/NZS 4680	2006	Hot-dip galvanized (zinc) coatings on fabricated ferrous articles
AS/NZS 4819	2011	Rural and urban addressing
Austrroads ATS		Austrroads technical specifications
Austrroads ATS 5316	2023	Cementitious mortars and grouts
Austrroads ATS 5410	2022	Structural steelwork – Fabrication and erection
Austrroads ATS 5430	2022	Fabrication of aluminium components
Austrroads ATS 5860	2023	Bonded anchors
EN 15804	2012	Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products
ISO 14025	2006	Environmental labels and declarations - Type III environmental declarations - Principles and procedures
ISO 21930	2017	Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products and services

5 ANNEXURE M – CESSNOCK CITY COUNCIL SPECIFIC CLAUSES

M1.	Variations to or non-conformances with Council's AUS-SPEC are to be evaluated with reference to the procedure in Council's <i>Development Engineering Handbook</i> . Acceptance is to be obtained in writing from: an authorised representative of Council's Director of Infrastructure and Engineering Services.	Variation procedure
M2.	This specification applies in addition to any development consent (DA) conditions. If there is any inconsistency, the conditions of consent shall	DA Conditions

	prevail.	
M3.	Refer to the Cessnock City Council <i>Development Engineering Handbook</i> for final inspection, works-as-executed and handover requirements.	Completion

6 AMENDMENT HISTORY

0	15/01/2024	First Published
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